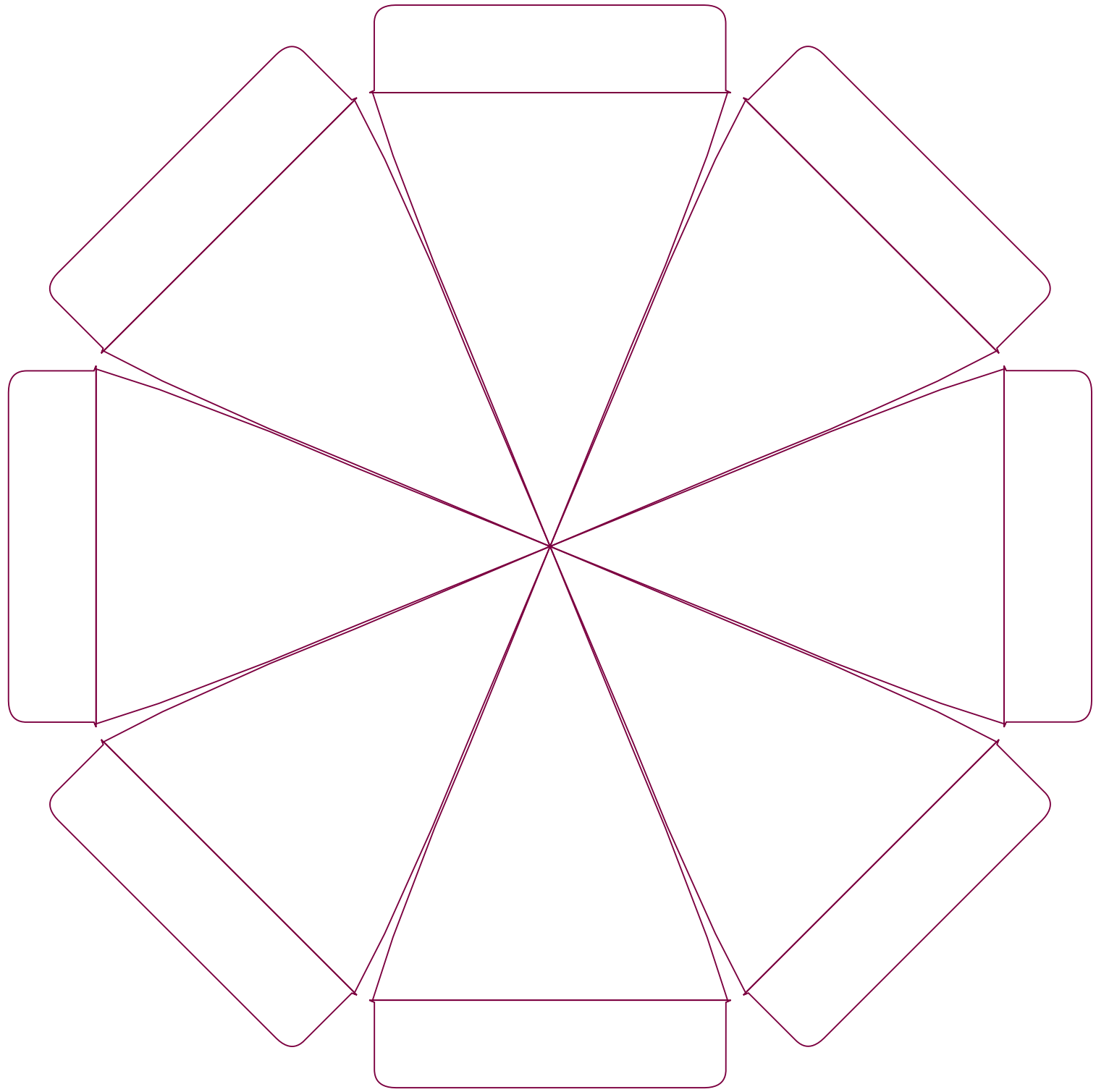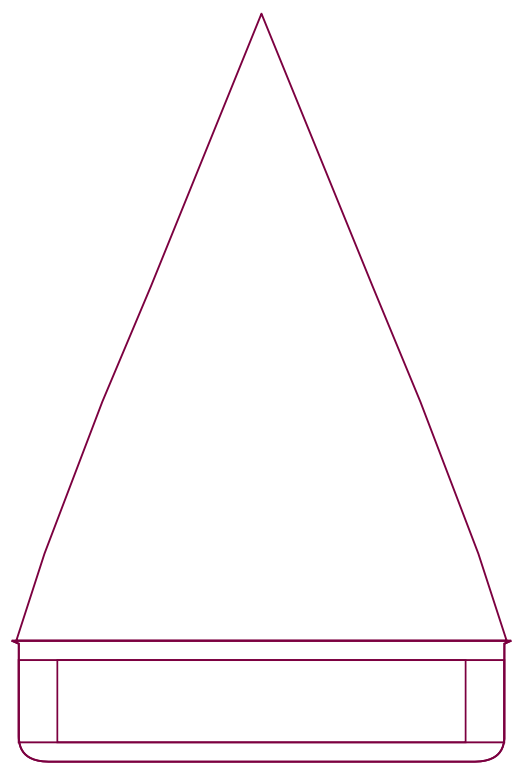180/8 standard